

# ULTRACHEM PRODUCT DATA SHEET

## VACUUM PUMP LUBRICANT SERIES

#### VP 22 & VP 32

VP 22 & VP 32 oils are designed for use in liquid ring vacuum pumps. They are based on severely hydro-treated paraffinic oils with a superior additive package that includes antioxidants, anti-wear additives, corrosion protection and pour point depressants. They are compatible with petroleum oils and PAO's.

#### VP 46, VP 68, VP 100 & VP 150

VP46, VP 68, VP 100 & VP 150 are highly refined, premium detergent free oils designed for vacuum pump use. These oils are characterized by outstanding lubricating performance where oxidation, rust and high bearing and gear loading are not problems. They have excellent oxidation resistance and water separation.

#### VPFG 32, VPFG 100

VPFG 32 and VPFG 100 are synthetic food grade oils. A polyalphaolefin (PAO) custom blend fluid for improved lubrication at high and low temperatures. These oils provide reduced volatility and are compatible with mineral oils.

### VPSH 32, VPSH 46, VPSH 68 & VPSH 100

VPSH 32, VPSH 46, VPSH 68, & VPSH 100 are synthetic PAO fluids which offer excellent protection against wear, rust and corrosion. They are non-foaming and have excellent water resistance eliminating formation of emulsion. VPSH 46, VPSH 68 & VPSH 100 are stable at high temperatures but also provide superior low temperature flow characteristics.

#### VPS3 32, VPS3 68 & VPS3 100

VPS3 32, VPS3 68 & VPS3 100 are synthetic oils designed to provide long life under extreme conditions. They provide protection against wear, rust and corrosion. VPS3 68 & VPS3 100 resist oil breakdown due to oxidation and have excellent water resistance. These oils have low vapor pressure, low evaporation loss, and high oxidative, thermal and viscosity stability.

#### VPDE 68 & VPDE 100

VPDE 68 & VPDE 100 are fully synthetic oils designed for long term lubrication in process pumps. They provide outstanding thermal and oxidative stability, a wide operating range and excellent water condensate separation.

#### **VPGB 220**

VPGB 220 is fully synthetic, high performance gear oil formulated for an array of medium to heavy duty applications. It is suitable for heavy duty ball and roller bearings. This oil provides optimum performance for a wide temperature range and exhibits excellent thermal and oxidative stability.

#### HEALTH & SAFETY

To obtain an SDS on this or any other Ultrachem product, please contact your representative.

TECHNICAL SUPPORT

To learn more about Ultrachem products and applications please contact us at info@ultracheminc.com



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# **VACUUM PUMP LUBRICANT SERIES**

| TYPICAL PROPERTIES          | TEST<br>METHOD | VP 22                | VP 32                | VP 46                | VP 68                | VP 100               | VP 150               |
|-----------------------------|----------------|----------------------|----------------------|----------------------|----------------------|----------------------|----------------------|
| ISO Grade                   |                | 22                   | 32                   | 46                   | 68                   | 100                  | 150                  |
| Viscosity @ 40°C,cSt        | ASTM D445      | 22.9                 | 34                   | 45                   | 69                   | 95                   | 142.5                |
| Viscosity @ 100°C,cSt       | ASTM D445      | 4.1                  | 5.5                  | 7.3                  | 9.3                  | 11.4                 | 13.1                 |
| Viscosity Index             | ASTM D2270     | 110                  | 92                   | 120                  | 112                  | 95                   | 95                   |
| Flash Point, °C/°F          | ASTM D92       | 193/380              | 215/480              | 210/410              | 217/424              | 226/439              | 232/450              |
| Pour Point, °C/°F           | ASTM D97       | -40/-40              | -35/-31              | -37/-34              | -34/-29              | -29/-20              | -29/-20              |
| Vapor Pressure @ 25°C, Torr |                | 1 x 10 <sup>-4</sup> | 1 x 10 <sup>-5</sup> | 1 x 10 <sup>-5</sup> |
| Specific Gravity            | ASTM D1298     | 0.86                 | 0.86                 | 0.87                 | 0.88                 | 0.86                 | 0.87                 |
| TYPICAL PROPERTIES          | TEST<br>METHOD | VPFG 68              | VPFG 100             | VPSH 32              | VPSH 46              | VPSH 68              | VPSH 100             |
| ISO Grade                   |                | 68                   | 100                  | 32                   | 46                   | 68                   | 100                  |
| Viscosity @ 40°C,cSt        | ASTM D445      | 68.0                 | 95.2                 | 31.1                 | 47.3                 | 68.6                 | 95.2                 |
| Viscosity @ 100°C,cSt       | ASTM D445      | 10.9                 | 12.8                 | 5.75                 | 7.9                  | 10.1                 | 12.8                 |
| Viscosity Index             | ASTM D2270     | 151                  | 133                  | 127                  | 136                  | 132                  | 133                  |
| Flash Point, °C/°F          | ASTM D92       | 261/501              | 275/526              | 240/464              | 240/464              | 238/460              | 260/500              |
| Pour Point, °C/°F           | ASTM D97       | -50/-58              | -45/-49              | -48/-55              | -48/-55              | -48/-55              | -45/-49              |
| Vapor Pressure @ 25°C, Torr |                | 1 x 10 <sup>-5</sup> |
| Specific Gravity            | ASTM D1298     | 0.87                 | 0.87                 | 0.86                 | 0.86                 | 0.86                 | 0.87                 |
| TYPICAL PROPERTIES          | TEST<br>METHOD | VPS3 32              | VPS3 68              | VPS3 100             | VPGB 220             | VPDE 68              | VPDE 100             |
| ISO Grade                   |                | 32                   | 68                   | 100                  | 220                  | 68                   | 100                  |
| Viscosity @ 40°C,cSt        | ASTM D445      | 36.6                 | 67                   | 95                   | 230                  | 70                   | 99                   |
| Viscosity @ 100°C,cSt       | ASTM D445      | 6.5                  | 9.9                  | 12.4                 | 24.1                 | 7                    | 10.2                 |
| Viscosity Index             | ASTM D2270     | 130                  | 132                  | 124                  | 131                  | 60                   | 83                   |
| Flash Point, °C/°F          | ASTM D92       | 252/486              | 261/501              | 255/491              | 262/504              | 252/485              | 260/500              |
| Pour Point, °C/°F           | ASTM D97       | -42/-44              | -33/-27              | -31/-23              | -35/-31              | -38/-35              | -29/-30              |
| Vapor Pressure @ 25°C, Torr |                | 1 x 10 <sup>-5</sup> |
| Specific Gravity            | ASTM D1298     | 0.85                 | 0.86                 | 0.86                 | 0.87                 | 0.96                 | 0.95                 |

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