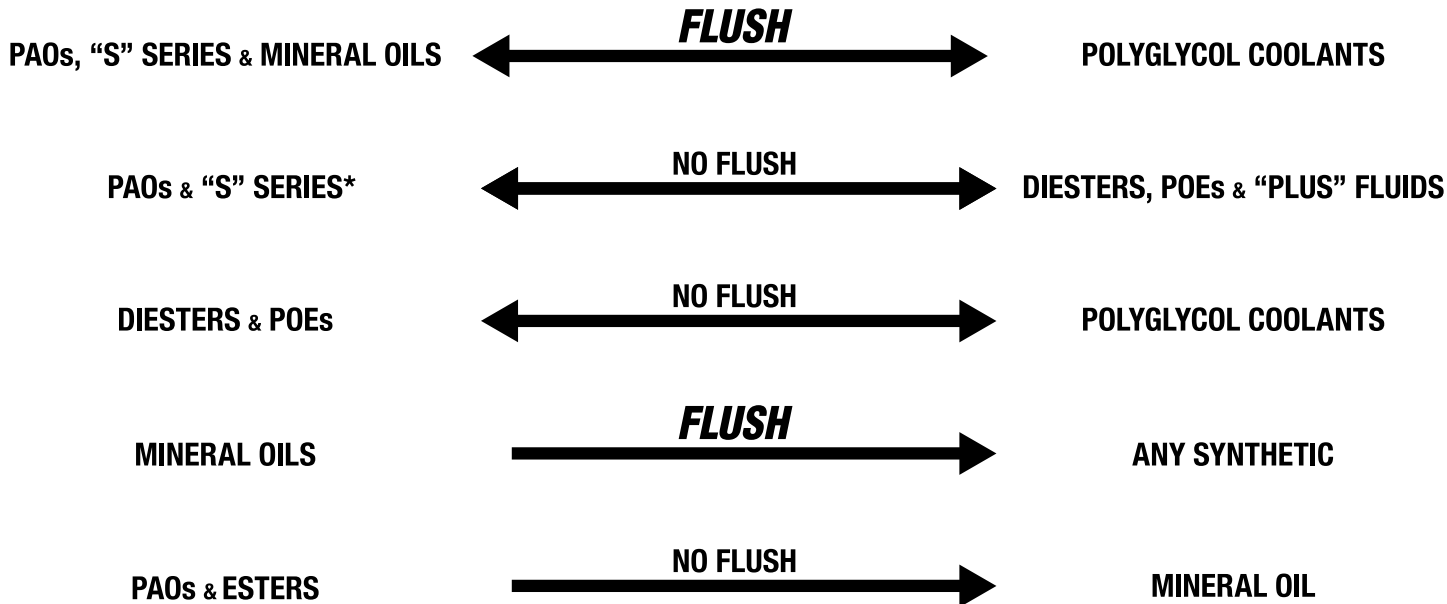


FLUID CHANGEOUT GUIDE

ROTARY SCREW COMPRESSORS



*These fluids can varnish at high temperatures. If this occurs, a diester flush (250 - 500 hours maximum depending on severity) should be included in the changeout procedure.